

New INTEGRAL-bolting on the SAF BI series Changeover of bolt heads to hexalobular head bolts

As part of ongoing product improvement, from the end of the first quarter of 2017, SAF-HOLLAND will be changing the bolts on the INTEGRAL brake disks for the **SAF BI series** to hexalobular bolts.

As well as the ready availability of socket wrenches, this new bolt head has the advantage that it is easier to release when it comes to changing the brake disks.



SAF BI series with hexalobular head bolts

The tightening procedure prescribed up to now for fixing the disk brakes of the **SAF BI series** remains unaffected by the new bolt head shape: **Pre-tighten to 40 Nm** diagonally and then further tighten diagonally with a **torque angle of 90°** (inspection check torque: 130 Nm). Ensure that there is no oil, grease, dirt or other residues in the thread!

New item code number for the hexalobular bolts M12 x 1.5 x 75

Up to now	From end of Q1 2017
04 375 1005 12	04 375 1015 12

Please note that the hexalobular bolts item no. 04 375 1015 12 must also be replaced completely when the brake disks are replaced. As has been the case up to now, bolts that have already been used may **not** be re-used. The use of a mixture of the two bolt head shapes (double hexagon head bolts - hexalobular head bolts) in one wheel end is not permissible.