









INSTALLATION INSTRUCTIONS

FOR SAF INTEGRAL WHEEL HUB

THE INSTALLATION INSTRUCTIONS COULD BE USED FOR THE FOLLOWING AXLE TYPES:

SK RB 9022KI (01), SK RB 9019KI, SK RB 9019WI, SK RB 9022WI

- 1**  - Remove exciter ring and clean ring seating area.
- Remove the retaining ring using the correct tooling.
- Using a hammer and drift remove the seals and bearings.
- Using the correct tooling remove the outer bearing races from the hub assembly.
- 2**  - Check hub unit is free from damage.
- Clean bearing seats and ensure they are free from grease and dry.
- 3**  - Using 1 434 3321 00 insert the new outer bearing races into the hub assembly.
- Grease inner bearing rings using grease supplied.
- Insert inner bearings into the hub unit.
- 4**  - Using 1 434 3322 00 insert inner and outer seals.
- 5**  - Use 1 434 3321 00 to replace ABS Exciter rings.
- 6**  - Refit the bearing retainer ring.
- 7**  - Ensure that the retaining ring "CLICKS" into place and sits flush with the bearings.

ATTENTION: If the retaining ring does not sit flush with the bearings then remove and refit correctly.
- 8**  - Fit a new o ring (supplied) into the sealing groove.



Caution:
Assemble wheel hub only according to supplier's specification. Please note that axle stub is free of dirt and grease. Cross check that refurbished wheel hub is free from backlash after assembly. Detailed repair manual can be found on our web site www.safholland.com in service literature section.

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