



COUPLER PRODUCTS

LATCH REPLACEMENT PROCEDURES

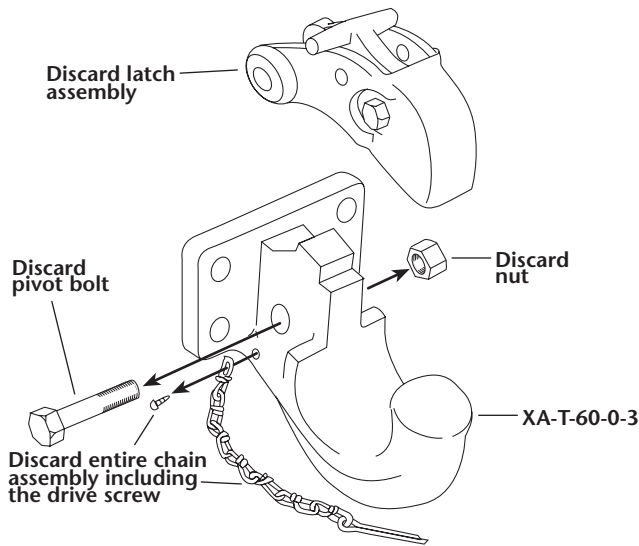
(PH-T-60-AOL-8 shown)



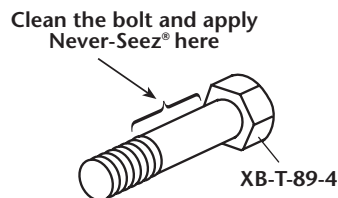
RK-62-0

For PH-T-60-AOL-8 and PH-T-60-AOS-1L-8

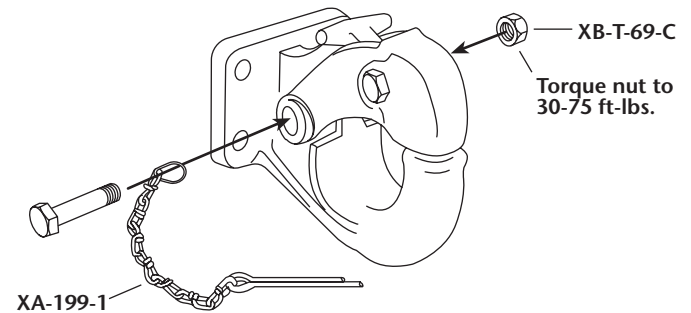
1. Remove and discard the nut, pivot bolt, chain assembly, and latch assembly.



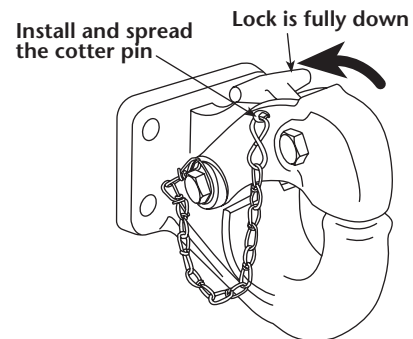
2. Apply Never-Seez® to entire shaft of the new pivot bolt (not on threads).



3. Install the new latch assembly using a new pivot bolt, chain assembly, and pivot nut. Torque the nut to 30-75 ft-lbs.



4. Check the latch for proper operation. When closed, the lock must be fully down. Install the cotter pin into the hole in the side of the latch, as shown. Spread the cotter pin to secure it in the latch.



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