



COUPLER PRODUCTS

LATCH REPLACEMENT PROCEDURES

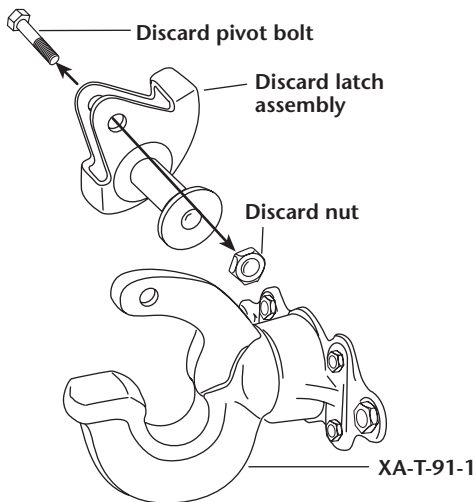
(PH-T-90-A shown)



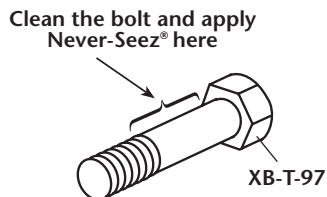
RK-93-A1

For PH-T-90-A, PH-T-100-A,
PH-T-125-A, and PH-T-126-A

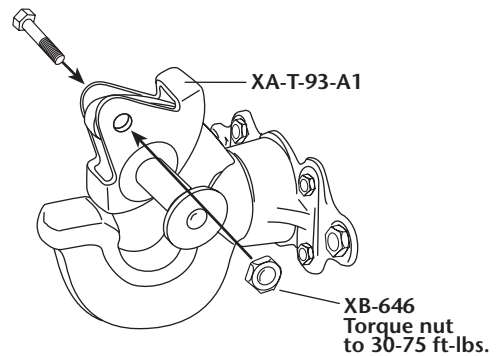
1. Remove and discard the nut, pivot bolt, and latch assembly.



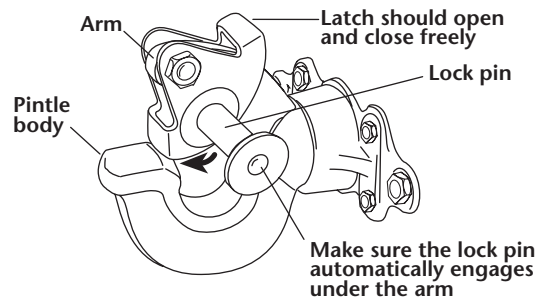
2. Apply Never-Seez® to entire shaft of the new pivot bolt (not on threads).



3. Install the new latch assembly using a new pivot bolt, and nut. Torque the nut to 30-75 ft-lbs.



4. Check the latch for proper operation. It should open and close freely. The lock pin must automatically engage under the arm on the pintle body as shown.



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