



FIFTH WHEELS

INSTALLATION INSTRUCTIONS FOR RK-09555



FleetMaster Generation I of II (Right-Hand) Release Handle Kit



To complete the replacement procedures, the tractor must be uncoupled from the trailer and parked, with the engine turned off, in an area clear of other persons, vehicles, or obstacles.



This release handle replacement kit is intended **ONLY** for **RIGHT-HAND** release Generation I and II (Gen. I and Gen. II) FleetMaster fifth wheels produced before September 1999.

Verify that your FleetMaster fifth wheel is a Gen. I or Gen. II by identifying the proper fifth wheel lock **AND** handle shown below. If your fifth wheel has a Gen. III lock or handle, **DO NOT USE THIS KIT!** Contact Holland for the proper kit part number.

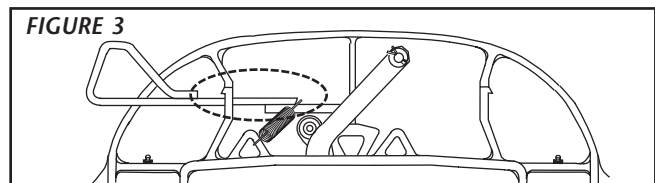
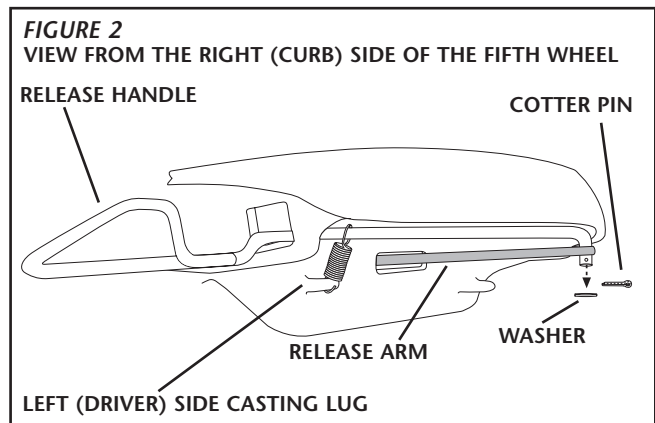
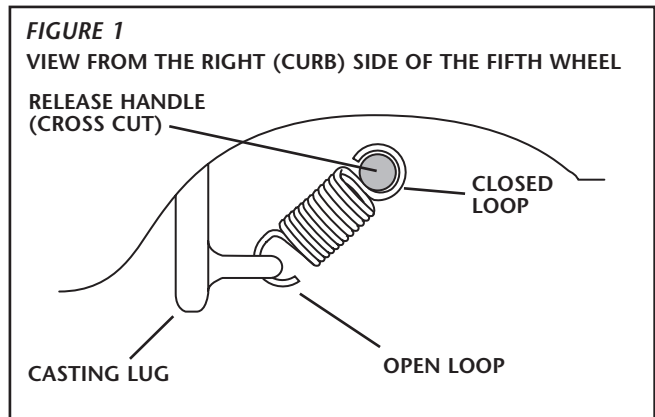
RK-09555 COMPATIBILITY	LOCKS	HANDLES
OK GEN. I		
OK GEN. II		
GEN. III		

GENERAL INFORMATION:

1. All fifth wheel maintenance, adjustment and rebuilding must be performed by a qualified person using proper tools and safe practices.
2. Do not modify or add to the product.
3. Always wear safety goggles and never strike any part with a steel hammer.
4. Do not weld on this product.
5. Observe standard safety precautions at all times.
6. Use only genuine Holland parts.
7. Do not deviate from these instructions. Refer to Holland publication XL-FW340 for Holland TF-TLN-5001 Lock Tester instructions.

REMOVAL AND REPLACEMENT PROCEDURES:

1. Remove the old cotter pin, washer, release handle, and spring and discard.
2. Hook the open loop of the release handle spring through the bottom of the lug in the casting closest to the (curb) side of the fifth wheel. (See Figure 1.)
3. Insert the "L" bend of the release handle through the right (curb) side handle opening in the rib of the casting, through the closed loop of the release handle spring, then down through the hole in the end of the release arm as shown. (See Figure 2.)
4. Secure the handle with a flat washer and cotter pin.
5. Using a good low temperature grease, thoroughly apply grease along the release handle where it contacts the handle spring (see Figure 3).
6. **IMPORTANT!** When completing the replacement procedures, check the operation of the fifth wheel by locking and unlocking the fifth wheel at least three times, using a Holland Lock Tester (part number TF-TLN-5001). Refer to Holland publication XL-FW354, "FleetMaster Fifth Wheel Maintenance Procedures," for other important routine maintenance and inspection requirements.



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