



FIFTH WHEELS

INSTALLATION INSTRUCTIONS FOR RK-09556



FleetMaster Generation III (Right-Hand) Release Handle Kit



WARNING

To complete the replacement procedures, the tractor must be uncoupled from the trailer and parked, with the engine turned off, in an area clear of other persons, vehicles, or obstacles.



WARNING

This release handle replacement kit is intended **ONLY** for **RIGHT-HAND** release Generation III (Gen. III) FleetMaster fifth wheels produced after September 1999.

Verify that your FleetMaster fifth wheel is a Gen. III by identifying the proper fifth wheel lock **AND** handle shown below. If your fifth wheel has a Gen. I or Gen. II lock or handle, **DO NOT USE THIS KIT!** Contact Holland for the proper kit part number.

RK-09556 COMPATIBILITY		LOCKS	HANDLES
	GEN. I		
	GEN. II		
	GEN. III		

GENERAL INFORMATION:

1. All fifth wheel maintenance, adjustment and rebuilding must be performed by a qualified person using proper tools and safe practices.
2. Do not modify or add to the product.
3. Always wear safety goggles and never strike any part with a steel hammer.
4. Do not weld on this product.
5. Observe standard safety precautions at all times.
6. Use only genuine Holland parts.
7. Do not deviate from these instructions. Refer to Holland publication XL-FW340 for Holland TF-TLN-5001 Lock Tester instructions.

REMOVAL AND REPLACEMENT PROCEDURES:

1. Remove the old cotter pin, washer, release handle, and spring(s) and discard.
2. Hook one loop of the 3" long release handle spring through the bottom of the lug in the casting closest to the right (curb) side of the fifth wheel. (See Figure 1.)
3. Insert the "L" bend of the release handle through the right (curb) side handle opening in the rib of the casting, through the other loop of the 3" long release handle spring, then down through the .66 dia. hole in the end of the release arm as shown. (See Figure 2.)
4. Secure the handle with a flat washer and cotter pin.
5. Hook one loop of the 6" long spring into the .5 diameter hole near the end of the release arm and hook the other end over the bar that forms the bottom of the left hand handle opening in the rib of the casting. (See Figure 3.)
6. Using a good low temperature grease, thoroughly apply grease along the release handle where it contacts the 3" long spring (see Figure 3).
7. **IMPORTANT!** When completing the replacement procedures, check the operation of the fifth wheel by locking and unlocking the fifth wheel at least three times, using a Holland Lock Tester (part number TF-TLN-5001). Refer to Holland publication XL-FW354, "FleetMaster Fifth Wheel Maintenance Procedures," for other important routine maintenance and inspection requirements.

To rebuild your fifth wheel, contact your local Holland representative for the correct rebuild kit.

FIGURE 1
VIEW FROM THE RIGHT (CURB) SIDE OF THE FIFTH WHEEL

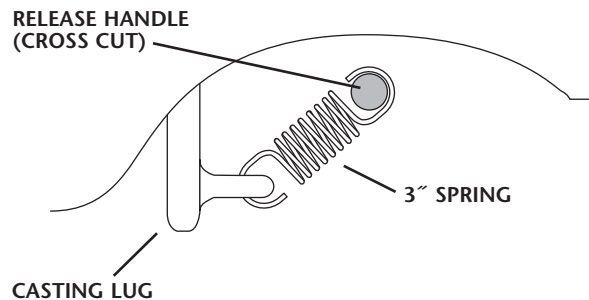


FIGURE 2
VIEW FROM THE RIGHT (CURB) SIDE OF THE FIFTH WHEEL

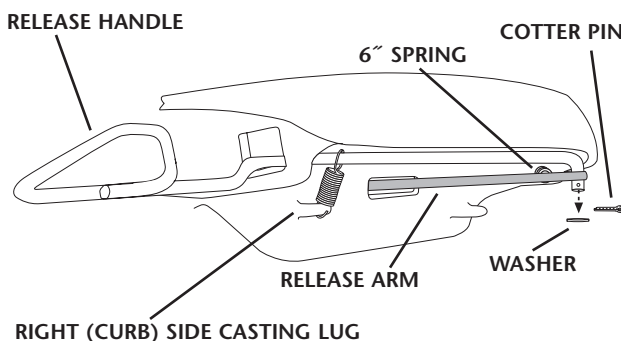
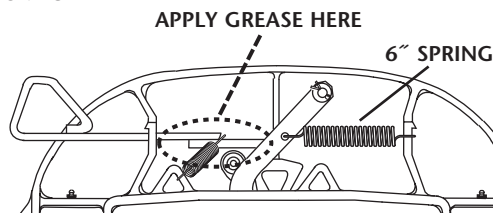


FIGURE 3



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