



FIFTH WHEELS

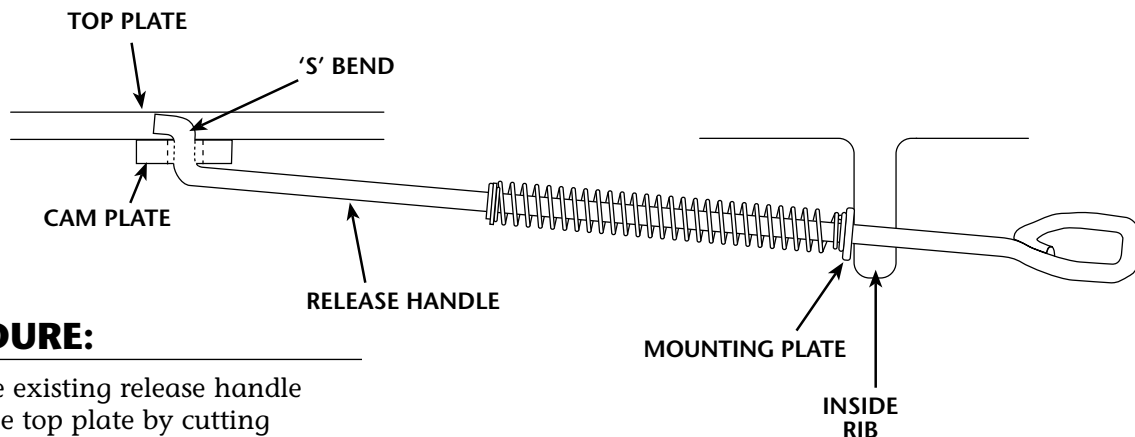
REPLACEMENT INSTRUCTIONS



RK-351-09967
Handle Replacement Kit

For use on Yellow Freight Dolly
and XA-351-A-28-L Holland
Fifth Wheels ONLY

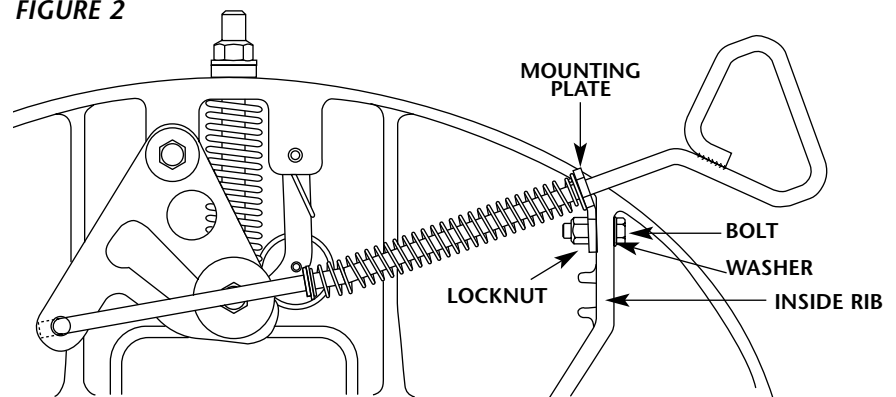
FIGURE 1



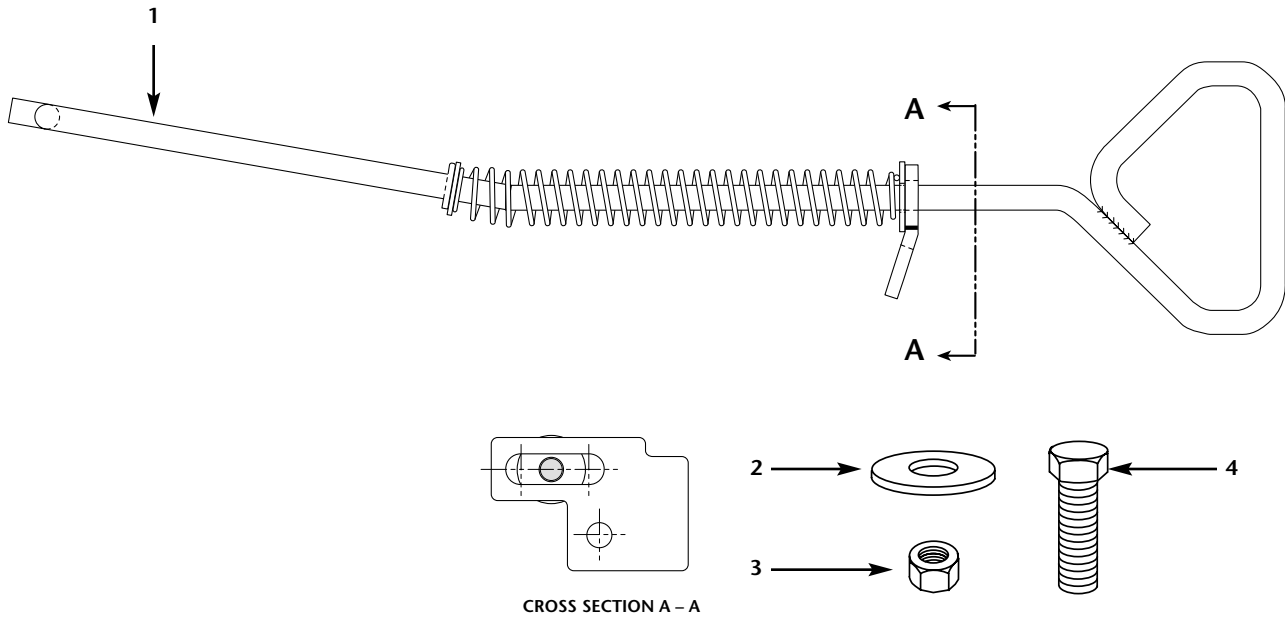
PROCEDURE:

1. Remove existing release handle from the top plate by cutting through the handle. Discard all release handle parts.
2. Insert the "S" bend leg of the release handle sub assembly up through the bottom hole in the cam plate. (See FIGURE 1.)
3. Bolt the mounting plate (attached to the handle) to the hole in the casting top plate using the $\frac{1}{2}$ " x $1\frac{3}{4}$ " long bolt, $\frac{1}{2}$ " washer, and $\frac{1}{2}$ " locknut (see FIGURE 2.) Be sure to attach the plate to the inside of the of the "inside" rib on the casting, and that the $\frac{1}{2}$ " washer is on the headed end of the bolt, as shown in FIGURE 2.
4. Check fifth wheel operation by locking and unlocking it with a Holland lock tester. (Refer to Holland publication XL-FW306-XX for proper operation.)

FIGURE 2



PARTS BREAKDOWN



KIT CONTENTS

Item	Part Number	Quantity	Description
1	XA-09973	1	Release Handle Sub-Assembly
2	XB-PW-1732-1-116	1	1/2" Washer
3	XB-T-69-A	1	1/2" Lock Nut
4	XB-2083	1	1/2" x 1 3/4" HHCS

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