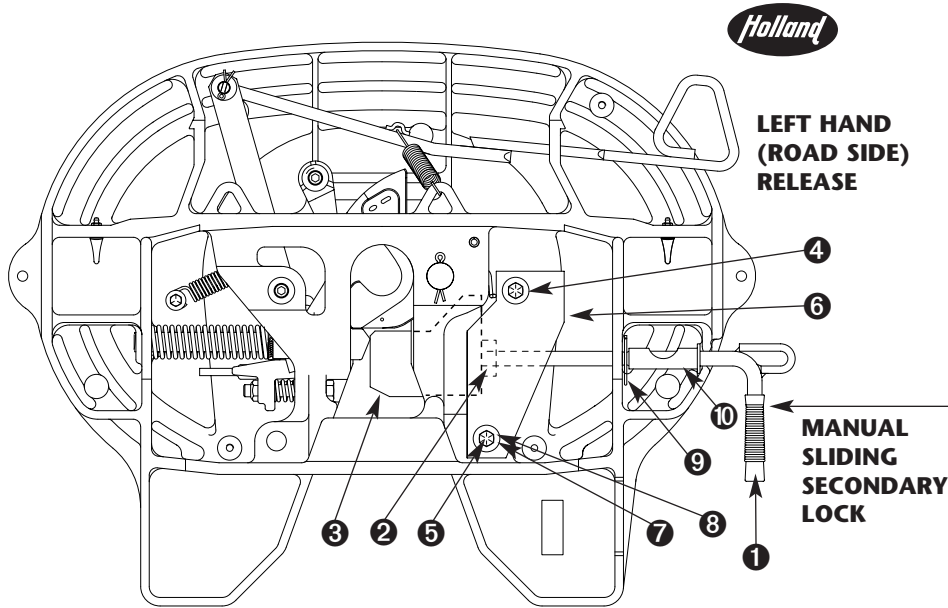




FLEETMASTER

XA-201-S10217 & XA-231-S10217 FIFTH WHEEL TOP PLATE WITH MANUAL SLIDING SECONDARY LOCK OPERATING AND REBUILDING PROCEDURES



| Item | Part No. | Description |
|------|-------------|---------------------------|
| 1 | XA-1674 | Arm S/A Safety Release |
| 2 | XB-NRJ-34-F | Nut Jam 3/4"-16 |
| 3 | XA-10216 | Bar Tertiary Locking |
| 4 | XA-10213-2 | Spacer Cover Plate |
| 5 | XA-10213-1 | Spacer Cover Plate |
| 6 | XA-10212 | Plate Cover |
| 7 | XB-T-49 | Washer, 1/2" |
| 8 | XB-04814 | HHCS, 1/2"-13 x 2-1/2" |
| 9 | XB-3545 | Clip, Hitch Pin |
| 10 | XA-10215 | Guide S/A Tertiary Handle |

You must read and understand the standard FleetMaster operating instructions, along with the following in the case where you have the manual sliding secondary lock. This piece of literature is meant to be used in conjunction with Holland literature number XL-FW353-XX and rebuilding literature number XL-FW355-XX.

The FleetMaster (FW8 and FW83) offer both a rotating arm and a sliding bar manual release system. These instructions are for the *manual sliding* version.

MANUAL SECONDARY OPERATION

Uncoupling

If equipped with a sliding secondary lock, disregard use of rotating arm secondary lock in Uncoupling Instructions (XL-FW353-XX) stated in Standard Operating Instructions.

Follow this in its place:

1. Pull manual sliding secondary lock handle out to the detent position (*Figure 1*).



Figure 1

Coupling

1. After following standard coupling procedure, push manual sliding secondary lock handle in to lock detent position (*Figure 2*).

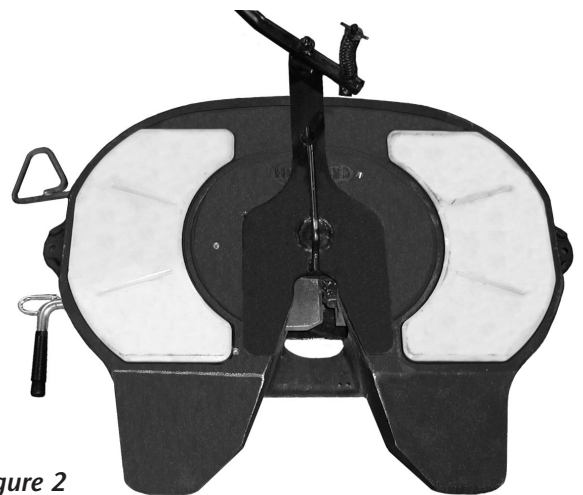


Figure 2

MANUAL SLIDING SECONDARY LOCK REBUILDING INSTRUCTIONS:

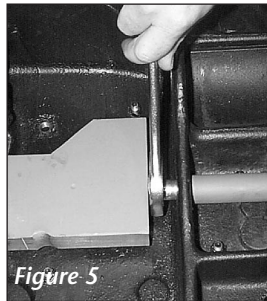
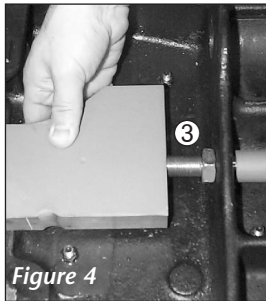
If your fifth wheel is equipped with the manual sliding secondary lock, then rebuild per standard FleetMaster Rebuilding Instructions (XL-FW355-XX), but replace the Manual Secondary Lock Installation (as stated on Page 7 of XL-FW355-XX) with the following:

NOTE: During assembly, use threadlocker (Permalok MM118, Loctite No. 243, or equivalent) on all threads.

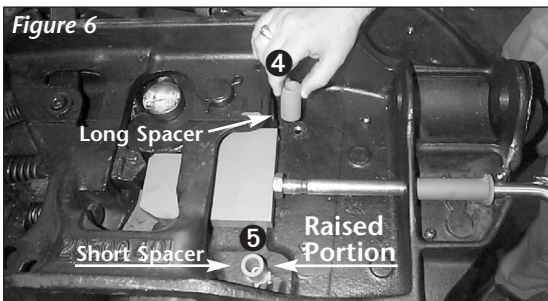
1. Insert handle through guide sub-assembly and install jam nut on handle rod (Figure 3 – Items 1, 2 & 10).



2. Screw handle into threaded safety bar making sure handle grip is oriented towards ramps of wheel and tighten jam nut (Figure 4 & Figure 5) (Item 3).



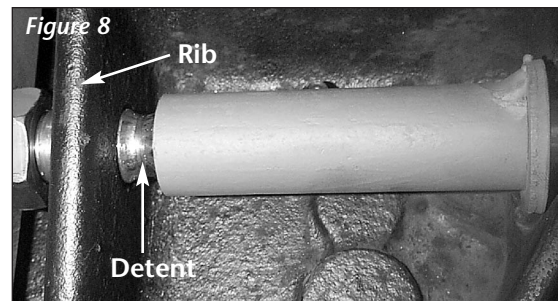
3. Position spacer tubes over threaded holes in casting. These spacers come in two different lengths, so be sure to place shorter spacer on the raised portion of casting (Figure 6) (Items 4 & 5).



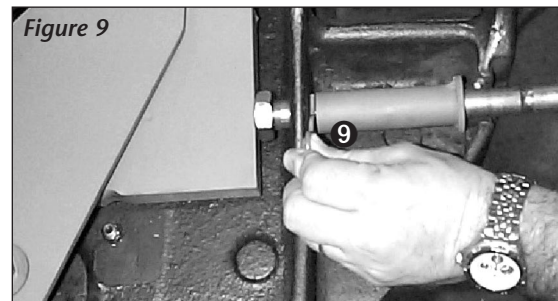
4. Position cover on spacers and use two 1/2" washers, and two 1/2" x 2-1/2" bolts, to fasten cover to casting (Figure 7) (Items 6, 7 & 8). Tighten fasteners.



5. Pull secondary lock handle out so that detent on handle is between casting rib and guide tube (Figure 8).



6. Install spring clip on handle (Figure 9) (Item 9).



7. Check the manual sliding secondary lock for proper operation by pulling/pushing handle to engage secondary locking bar. Handle should engage detent when secondary locking bar is behind primary lock and also engage detent when pulled out to allow uncoupling.



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