

SIMPLEX, SIMPLEX LITE, SIMPLEX IIRH, SIMPLEX RH, SIMPLEX II & CASTLOC II all with and without TouchLoc

Operating Rod Removal and Replacement

Check the components of this package. The following parts should be included in this kit. If you didn't receive an item, please contact your dealer or distributor.

Part Description	Qty.
Operating Rod	1
Safety Indicator	1
Safety Indicator Pin	1
Slotted Spring Pin	1
Cotter Pin	1

DO NOT REMOVE THE FIFTH WHEEL FROM THE TRACTOR.

1. Lock the jaw mechanism using a bar or block (*Figure 1*).

The lock is spring loaded. To avoid injury, keep hands away from lock and jaw. Use a bar or block to rotate jaw when opening or closing the locking mechanism. When locking the jaw, stand clear of the extended operating rod, as it retracts rapidly.



Figure 1

2. Remove the cotter pin from the safety indicator pin, pull the safety indicator pin out of the fifth wheel and discard the cotter pin, safety indicator pin and safety indicator (*Figure 2*).



Figure 2

3. Remove the operating rod slotted spring pin under the top plate (*Figure 3*).



Figure 3

4. Separate the operating rod from the lever bar (*Figure 4*).



Figure 4

- **5.** Reassemble the new parts in the reverse order of disassembly.
- **6.** To assure that the fifth wheel locks properly, perform the appropriate (air-ride suspension or non air-ride suspension) Coupling Procedures in the "Simplex and Simplex II Operating Instructions" manual.

NOTE: Illustrations show a left-hand release Simplex II with TouchLoc fifth wheel. All other listed models are left-hand release and require the same procedure except for the Simplex IIRH. The Simplex IIRH is a right-hand release with components the reverse of those shown here.

XL-FW464 Rev A



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2 XL-FW464 Rev A