



GO THE DISTANCE.

FIFTH WHEELS

SIMPLEX IIR, SIMPLEX LITE (rotary pull) with and without TouchLoc Operating Rod Removal and Replacement

Check the components of this package. The following parts should be included in this kit. If you didn't receive an item, please contact your dealer or distributor.

Part Description	Qty.
Operating Rod	1
Safety Indicator	1
Self-Locking Nut	1
Shoulder Bolt	1

DO NOT REMOVE THE FIFTH WHEEL FROM THE TRACTOR.

REMOVAL

1. Lock the jaw mechanism using a bar or block (Figure 1).

CAUTION The lock is spring loaded. To avoid injury, keep hands away from lock and jaw. Use a bar or block to rotate jaw when opening or closing the locking mechanism. When locking the jaw, stand clear of the extended operating rod, as it retracts rapidly.



Figure 1

2. Unbolt the nut from the bolt that retains the safety indicator and remove the indicator (Figure 2).



Figure 2

3. Using a hacksaw, cut the old operating rod in half and remove the pieces from the lever bar and the fifth wheel (Figure 3).



Figure 3

INSTALLATION

1. The replacement operating rod is a two-piece design for easy installation with the fifth wheel still on the tractor.
2. Install the hook portion of the replacement operating rod into the lever bar loop.
3. Install the handle portion of the operating rod into the fifth wheel casting.
4. Connect the two portions of the operating rod together and secure them with the supplied slotted spring pin.
5. Reinstall the safety indicator onto the fifth wheel. Insert the bolt and tighten the self-locking nut.



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